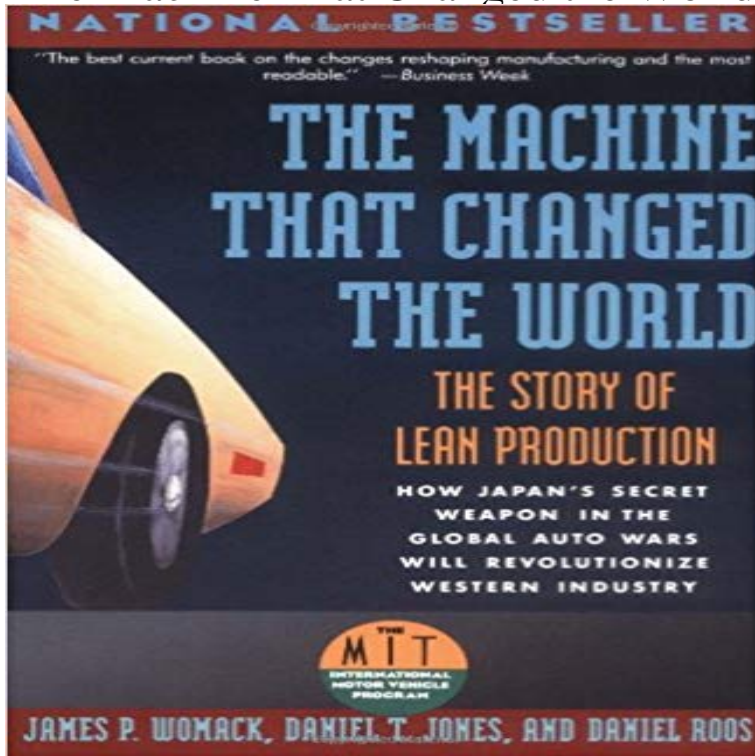


The Machine That Changed the World : The Story of Lean Production



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